

Date: Wednesday, 20/05/2009 9:53:13 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 48001		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251017
This Issue	: 20/05/2009 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 45089	Material	: N/A
Written By	:	Due Date	: 27/05/2009 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8826 to Eagle Copters

C209105120

①

MAY 25 2009

"Assembly of D212-725-1-017 with Dart IPP D212-725-1-017"

Send a copy of this IPP

2.0	D2127251017	Doubler
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

DOUBLER

MAY 25 2009

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES-ENGINEERING
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-017	Doubler	<u>45390-1.3</u>

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-017 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

MAY 25 2009

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Drawing Name: 212 DETAIL PARTS

Job Number: 48001

Part Number: D2127251017

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/27

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



C209/05/24

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 Dart Parts

Squawk: 1.1

Discrepancy:

Fabricate D212-725-1-005, Doubler for Dart Aerospace.

Resolution:

D212-725-1-005, Doubler fabricated IAW D212-775-1 Dwg. Pg. 3. Material used, 0.050 2024T3, Batch No. 0921.

1.1 Work Done By: Mike Webber

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/5/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.2

Discrepancy:

Fabricate D212-725-1-011 / -012 Angle for Dart Aerospace.

Resolution:

D212-725-1-011/-012, Angle fabricated IAW D212-725-1 Dwg. Pg. 5. Material used, 0.130 2024T3, Batch No. 3838.

1.2 Work Done By: Mike Webber

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/5/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.3

Discrepancy:

Fabricate D212-725-1-017A, Doubler for Dart Aerospace.

Resolution:

D212-725-1-017, Doubler fabricated IAW D212-725-1 Dwg Pg. 3. Material used 2024T3 0.050, Batch No .0921.

1.3 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/5/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.4

Discrepancy:

Fabricate D212-725-1-055, Angle for Dart Aerospace

Resolution:

D212-725-1-055, Angle fabricated IAW D212-725-1 Dwg Pg. 24. Material 0.064 2024T3511, Batch No. 01526

1.4 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/5/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****